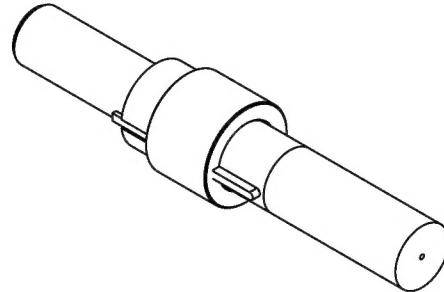
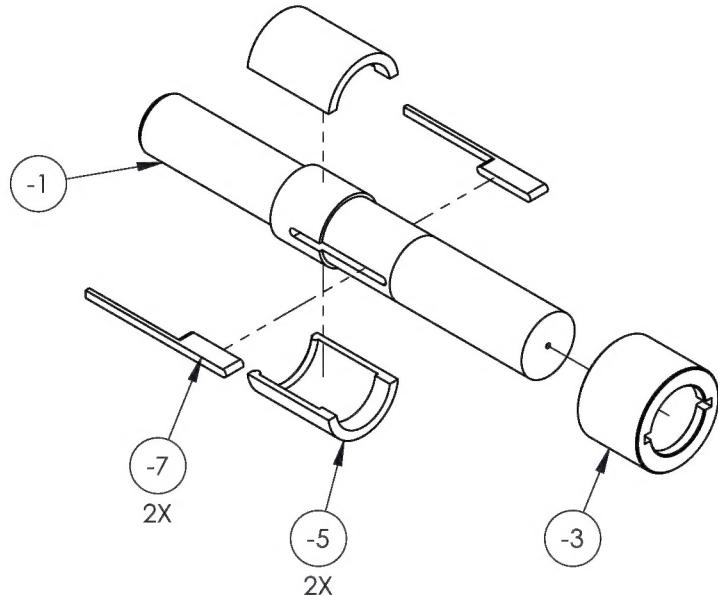


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/26/2015	RJC	JAG
2	16-0211	-1, -3, & -5 CH'D MATERIAL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. -1 ADDED CENTERS OK NOTE:	11/3/2016	RJC	JAG



NOTE:
REF. AGUSTA T/N: 3G6405G12131.

DART
AEROSPACE

TITLE TOOL, T/R SLIDER BUSHING INSTALL
(NEW STYLE BUSHING)

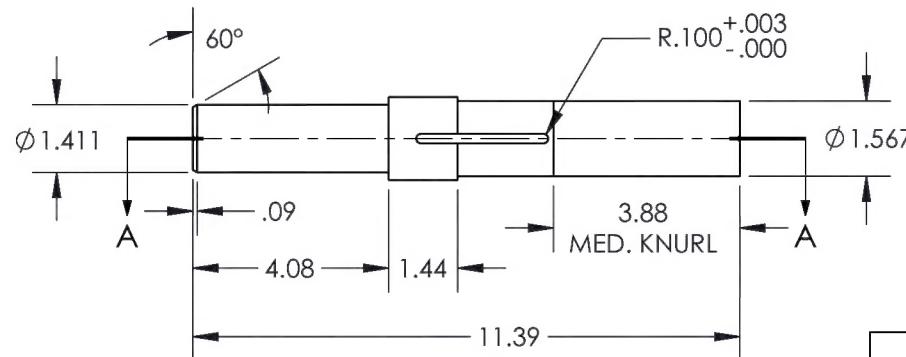
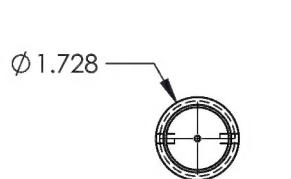
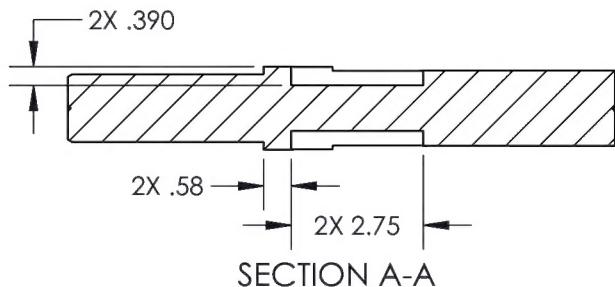
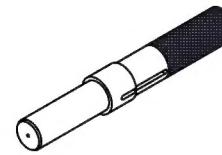
DWG NO. RBW6405G12131-3G REV 2

MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:4
DATE	8/21/2015
USED ON MODEL	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	WHITE DELRIN/ACETAL		2
			-3	1	CLAMP	WHITE DELRIN/ACETAL		3
			-5	2	HALF SHELL	WHITE DELRIN/ACETAL		4
			-7	2	FINGER	6061		5

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0211	-1	CH'D MATERIAL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL, ADDED CENTERS OK NOTE.	11/3/2016	RJC	JAG



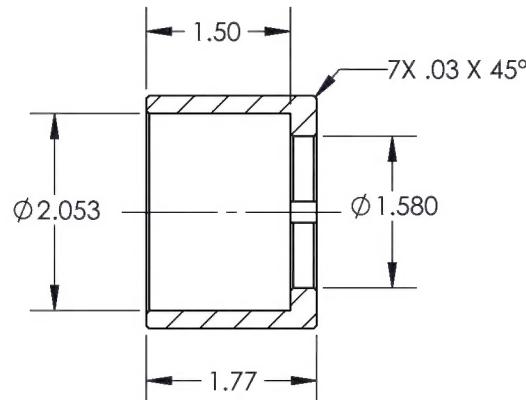
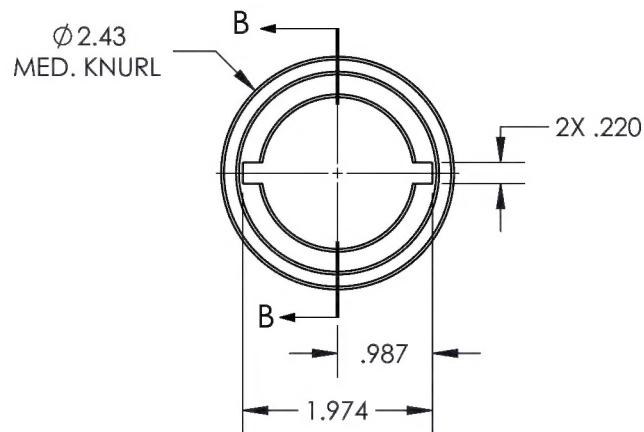
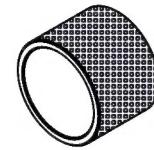
(-1)

HANDLE

DART AEROSPACE	
TITLE TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)	
DWG NO. RBW6405G12131-3G-1 REV 2	
MAT'L WHITE DELRIN/ACETAL UNLESS OTHERWISE SPECIFIED HEAT .XXX ± .005 DIMENSIONS ARE IN INCHES TREAT .XX ± .01 FRACTIONS ± 1/8 FINISH X ± .1 ANGLES ± 5° SPEC .015 x 45° OR .015R SURFACES = 125 ✓ DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT USED ON MODEL	
SCALE	1:4
DATE	8/21/2015
SHEET 2 OF 5	

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REVISIONS					
REV	ECR		DESCRIPTION	DATE	INITIAL
2	16-0211	-3	CH'D MATERIAL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL.	11/3/2016	RJC JAG



SECTION B-B

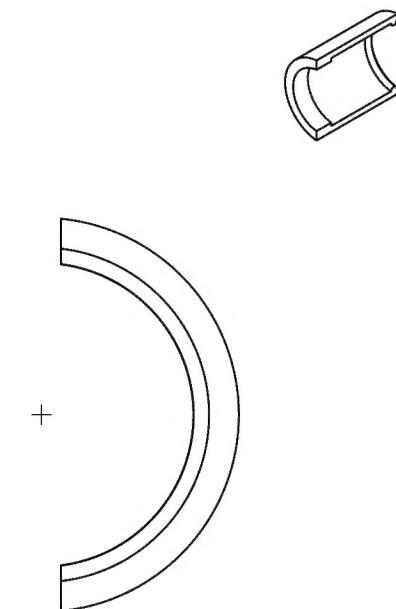
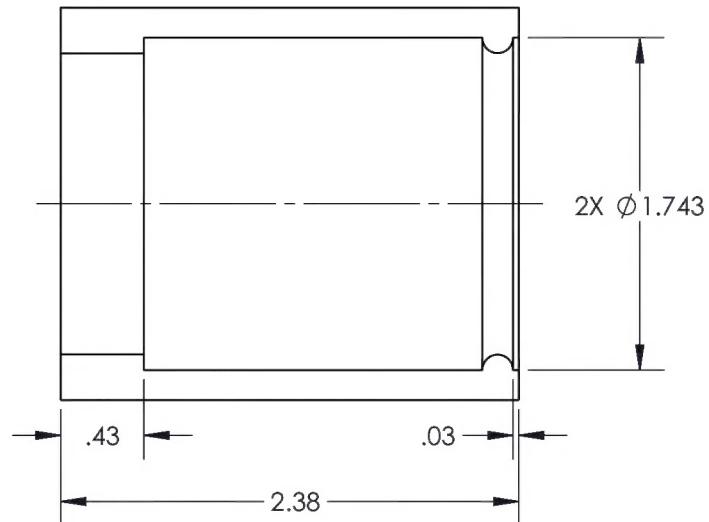
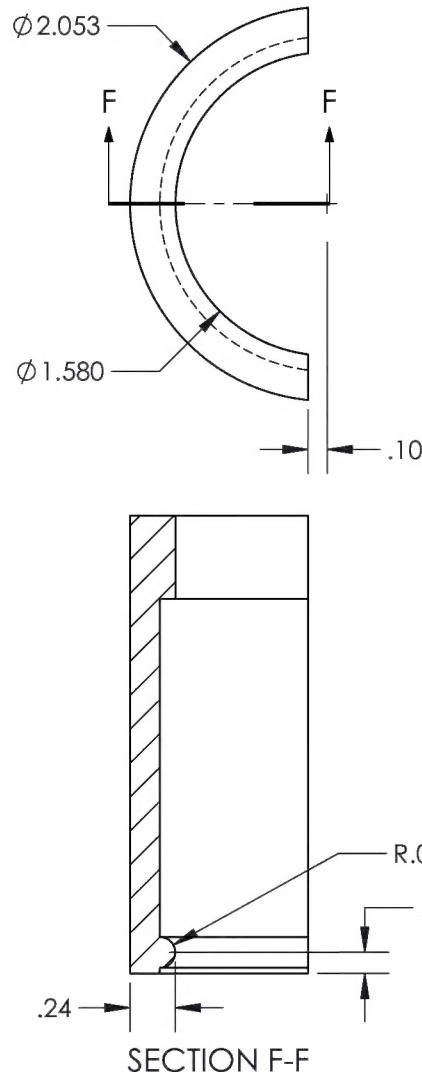
(3)

CLAMP

DART AEROSPACE	
TITLE TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)	
DWG NO. RBW6405G12131-3G-3 REV 2	
MATERIAL WHITE DELRIN/ACETAL UNLESS OTHERWISE SPECIFIED	
HEAT TREAT .XXX ± .005 DIMENSIONS ARE IN INCHES	
FINISH .XX ± .01 FRACTIONS ± 1/8	
SPEC X ± .1 ANGLES ± 5°	
SURFACES = 125 ✓	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR.:	ANDERSON
QA APPR.:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SCALE 1:2	DATE 8/21/2015
SHEET 3 OF 5	

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REVISIONS					
REV	ECR		DESCRIPTION	DATE	INITIAL
2	16-0211	-5	CH'D MATERIAL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL.	11/3/2016	RJC JAG

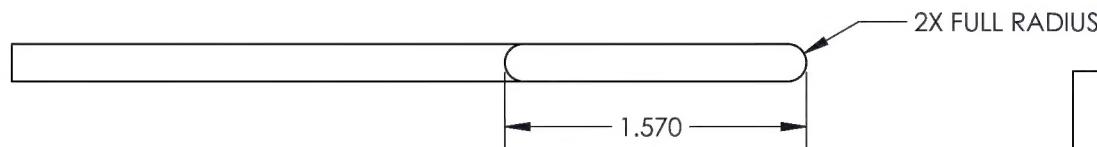
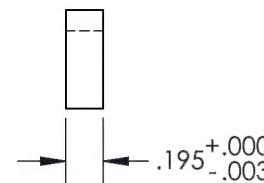
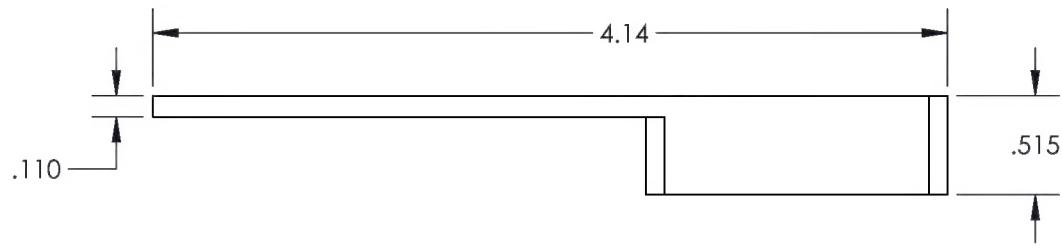
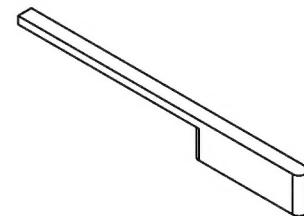


(-5)
HALF SHELL

DART AEROSPACE	
TITLE TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)	
DWG NO. RBW6405G12131-3G-5 REV 2	
MATERIAL WHITE DELRIN/ACETAL UNLESS OTHERWISE SPECIFIED HEAT XXX ± .005 DIMENSIONS ARE IN INCHES TREAT FRACTIONS ± 1/8 FINISH XX ± .01 ANGLES ± 5° SPEC X ± .1 SURFACES = 125 ✓	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE	1:1
DATE	8/21/2015
SHEET 4 OF 5	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-7)

FINGER

DART AEROSPACE	
TITLE TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)	
DWG NO.	RBW6405G12131-3G-7
REV	2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
MAT'L	6061
HEAT	
TREAT	
FINISH	CLEAR ANODIZE
SPEC	MIL-A-8625, TYPE II, CLASS I
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SCALE	1:1
DATE	8/21/2015
SHEET 5 OF 5	